



SERVIBOARD
 FULLY COATED WHITE LINED
 CHIPBOARD (WLC) WITH GREY BACK
GD2
 MILL R.D.M. ARNSBERG GMBH, GERMANY

TECHNICAL SPECIFICATION

SUBSTANCE	CALIPER	BULK	STIFFNESS			
			TABER 15°		L&W 5° (*)	
			MD	CD	MD	CD
ISO 536	ISO 534	ISO 534	ISO 2493		DIN 53121	
g/m²	mm	cm³/g	mN.m	mN.m	mN.m	mN.m
290	0.389	1.34	10.9	5.4	20.6	10.2
300	0.405	1.34	12.3	6.0	23.3	11.3
320	0.430	1.34	14.6	7.2	27.6	13.6
350	0.472	1.35	18.7	9.1	35.4	17.1

() NON STANDARD GRAMMAGE, AVAILABLE ON SPECIAL REQUEST ONLY
 (*) L+W FIGURES ARE GUARANTEED, TABER FIGURES ARE CALCULATED

BRIGHTNESS (AT PRODUCTION)

TOP	83% +/- 1	ISO 2470-2
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TOLERANCES - SAMPLING ISO 186

SUBSTANCE	+/- 2%	ISO 536
CALIPER	+/- 5%	ISO 534
STIFFNESS	- 15%	DIN 53 121
COBB 60 BACK	30-200 g/m ²	ISO 535
GLOSS 60° TOP	> 14%	Dr. Lange
TEST CONDITIONS	T: 23° C +/- 1	RH: 50% +/- 2

TOLERANCES ACCORDING TO VDP/FFI TECHNICAL GUIDELINES "QUALITY CHARACTERISTICS OF CARTONBOARD"

CERTIFICATIONS: ISO 9001 / ISO 14001 / EMAS
 FSC®: CERTIFIED BOARD IS AVAILABLE ON REQUEST

